

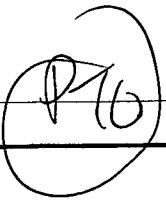
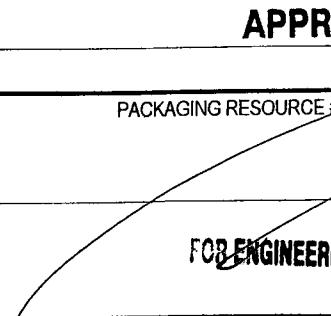
Date: Wednesday, 9/24/2008 10:05:29 AM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BAR		
Job Number	: 05045			Part Number	: D38069		
Estimate Number	: 13484			Drawing Number	: PROTO		
P.O. Number	:			Project Number	: N/A		
This Issue	: 9/24/2008 S.O. No. :			Drawing Revision	: PROTO		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : R & D SM/MED FAB			Due Date	: 10/1/2008 Qty: 1 Um: Each		
Previous Run	: 40678						
Written By	: <u>DD 08/09/24</u>						
Checked & Approved By	:						
Comment	: Est Rev:A 08-09-23 new issue DD verified by:ec						

## Additional Product

*SCRAP***PROTOTYPE**

Job Number:				FOR ENGINEERING USE ONLY				
Seq. #:	Machine Or Operation:	Description:						
1.0	M304B0500X2500	304 BAR .500 x 2.50 						
Comment: Qty.: 0.0525 f(s)/Unit Total : 0.0525 f(s) 304 BAR .500 x 2.50 batch: <u>18929</u> <u>IB 8-9-29</u>								
2.0	WATER JET	FLOW WATER JET 						
Comment: FLOW WATER JET 1-Cut as per Dwg D3806 Dwg Rev: <u>PROTO</u> <u>IB 8-9-29</u>  Prog Rev: <u>PROTO</u>								
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <u>IB 8-9-29</u> 						
4.0	QC8	SECOND CHECK <b>ENGINEERING APPROVAL</b> 						
Comment: SECOND CHECK 								
5.0	PACKAGING 1	PACKAGING RESOURCE #1 						
Comment: PACKAGING RESOURCE #1 Identify and Stake Location: _____ 								

DART AEROSPACE LTD	Work Order:	05045
Description: BAR	Part Number:	D3806-9
Inspection Dwg: D3806-9, Rev: PROTO Typ		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## **x First Article      x Prototype**

Measured by:	HB	Audited by:		Prototype Approval:	
Date:	8-9-09	Date:		Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3806-9 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: 05045		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	N/A	WRUNG ENG DWG	QP 08.10.02 per Q51042	SCRAP - No replace	QP 08.10.02 108.10.02	108.10.02	QP 08.10.02 per Q51042	108.10.02

NOTE: Date & initial all entries

